



TOURING 2-1 CROSSOVER PLUG KIT PART # 99-1014 INSTALLATION INSTRUCTIONS

Congratulations, you are no longer on the beaten path. Sometimes the high road takes you to new places. You won't regret it, we never have. Our parts are expertly crafted and designed for maximum performance, deep throaty sound, perfect fit and innovative styling. Firebrand exhaust systems are the first choice for people whose passion is riding. Please follow the installation instructions below and if you have any questions, please call our technical support line Toll Free at 844-FIREONE (347-3663). Attention installer (if other than owner), please forward this instruction sheet to the owner of this product. These instructions contain valuable information to the end user.

1. Remove the left saddlebag from your motorcycle.
2. Loosen the band clamp on the front of the left muffler.
3. Remove the 5/16" bolts from the mount bracket and slide the muffler off of the crossover pipe. NOTE: It may be necessary to use a penetrating lubricant to loosen the muffler from the crossover pipe.
4. Remove the left hand muffler bracket by sliding it out of the rubber grommet. It will not be reused in this application.
5. Loosen band clamp and bracket on crossover pipe and remove pipe.
6. Remove crossover tube mount bracket from the rear of the transmission.
7. Install supplied band clamp over plug in the same orientation as the OEM clamp on the crossover tube.
8. Install plug onto header and tighten clamp to 40-45 Ft/Lbs.
9. Be sure to tighten all hardware before starting your motorcycle.
10. Replace the saddlebag.
11. Now go and ride, NO EXCUSES!

IMPORTANT, PLEASE READ!

We highly recommend the use of thread locking compound on all hardware during installation.

CHROME SYSTEMS

After installation and before starting your motorcycle, clean pipes and mufflers with a cleaning solvent and a clean soft cloth that will not leave a residue. NOTE: Any residue, oil, or fingerprints will stain the chrome when the metal heats up.

BLACK SYSTEMS

After installation and before starting your motorcycle, completely clean mufflers with warm soapy water and a clean soft cloth. Dry with a clean towel. NOTE: any residue, oil, or fingerprints will stain the black ceramic coating. Do NOT use anything abrasive to clean the pipes as it may remove the finish.

DISCLAIMER

Firebrand exhaust systems are warranted against defects in material and workmanship for a period of 1 year from the date of purchase from an authorized dealer. This warranty does not cover discoloration or rust of chrome finishes. This warranty is limited to the repair or replacement of a product proven to be defective from normal use. Firebrand exhaust systems are designed to fit and operate on OEM motor and chassis. This warranty does not cover any product subject to abuse, misuse, improper installation or modification. Every effort is made for Firebrand Exhaust Systems to provide improved cornering clearance. However, due to design and space limitations on some motorcycle models, ground and cornering clearance may not be improved and in some cases may be reduced. Be sure to follow proper installation instructions. Aftermarket products that remove OEM pollution control components are not permitted for street use in California. Please check with your local Municipality or visit the CARB website at www.arb.ca.gov.

TOOLS REQUIRED

- 3/8" RATCHET
- 1/2" & 9/16" DEEP SOCKET
- 3/16" ALLEN WRENCH

firebrandTM
ANYTHING BUT NEUTRAL

